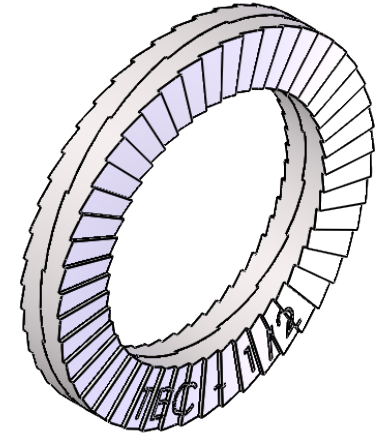
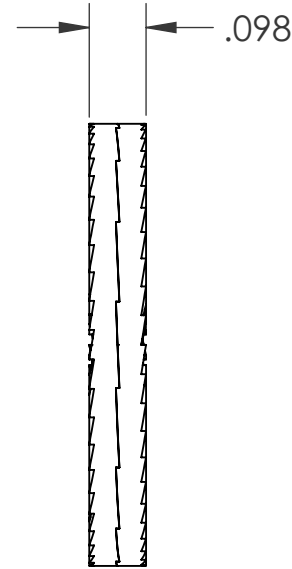
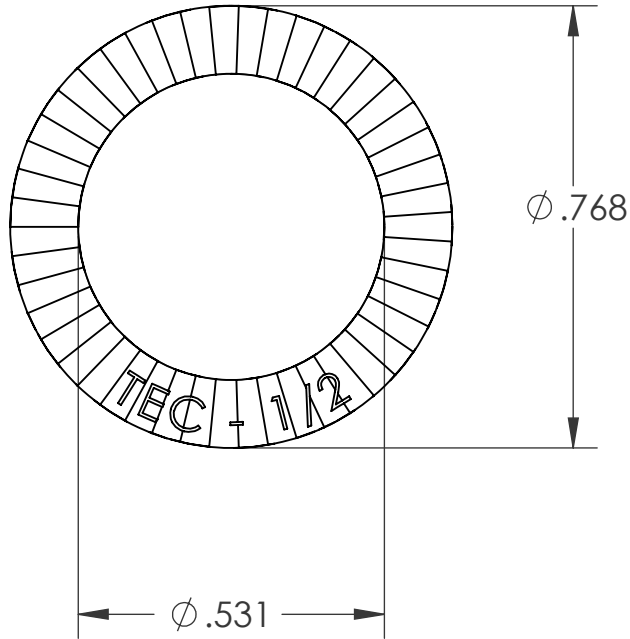



REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	2/27/17	2555
B	HEAT TREAT WAS 480 - 540 HV, .098 WAS .100, .768 WAS .770, .531 WAS .530	3/30/17	2615
C	UPDATED MATERIAL OPTION	7/12/2018	3056



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DRAWING NO.:  
**TEC-500**

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 I.D. TOLERANCE: ± .008 O.D. TOLERANCE: ± .008 THICKNESS TOLERANCE: ± .01		DRAWN	MTB	
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		
MATERIAL		ENG APPR.	JVK	2/27/17
SCM435 OR 4130 STEEL, HT: THROUGH HARDEN 465 HV MIN		MFG APPR.		
FINISH		Q.A.		
DELTA PROTEKT BASE COAT (KL100) & TOP COAT (VH302GZ)		COMMENTS:		DESCRIPTION: <b>TEC WASHER GLUED PAIR 1/2"</b>
DO NOT SCALE DRAWING		E-mail: <a href="mailto:info@disc-lock.com">info@disc-lock.com</a> <a href="http://www.disc-lock.com">www.disc-lock.com</a> Phone: 866-474-3739 Fax: 716-875-0358		
		SIZE PART NO.:		REV
		<b>A</b> TEC-1/2		<b>C</b>
		SCALE: 2:1 WEIGHT:		SHEET 1 OF 1